

SmartPro™  
NF Series

Next generation  
design for the  
future-focused  
hatchery



Royal Pas Reform  
Hatchery Technologies

# SmartPro™ NF Series

The modern hatchery faces three key challenges to future growth and profitability: genetic progress, uniformity and post hatch performance.

Pas Reform meets these challenges with our next generation SmartPro™ product range, now expanded with the NF Series to accommodate a wide variety of tray types.



## SmartPro™ NF Series Meeting tomorrow's challenges in the hatchery... today!

Pas Reform has been at the forefront of single-stage incubation design and technology for the past fifty years. Building on the tried and trusted success of our Smart™ incubation systems, Pas Reform's new SmartPro™ system takes this principle a stage further, to fully maximise the benefits of homogenous temperature control.

The modular design of the SmartPro™ incubation system enables you to carefully manage the individual conditions required by the developing embryos. Individual control of each fan tower zone allows optimal incubation conditions (heating, cooling, ventilation) to be maintained based on the needs of the embryos per section.

The complete SmartPro™ NF incubation system includes the SmartSetPro™ (Incubator) and SmartHatchPro™ (Hatcher), integrated with the SmartTouch™ incubator control system. SmartCenterPro™, the most complete hatchery management software in the industry, completes the set up by combining a powerful hatchery management information system with data from incubation, HVAC and hatchery automation - all in one, seamlessly integrated software module.

# SmartSetPro™ NF Series

**Day 3**  
49-72 hours  
**Phase 1 - Differentiation**

- Blood ring (area vasculosa)
- Heart beats
- Head is turned to right

Homogeneous temperature distribution is the single most important parameter for successfully incubating today's modern breeds, each of which has a unique temperature 'signature' for embryonic development.

With capacities up to 137,088 hen eggs, SmartSetPro™ has the broadest capacity range of any single-stage incubator available on the market today. In combination with its counter flow airflow principle, SmartSetPro's™ fully sealed cabinet enables uniform temperature, humidity and CO<sub>2</sub> build up in the initial stages of incubation, for a uniform start of the incubation process.

And when even minor temperature fluctuations can have a major impact on uniformity and post hatch performance, SmartSetPro™ maintains the smallest average difference in eggshell temperature that is possible in commercial incubation. Modular design meets this specific requirement, by enabling set points to be defined separately for each fan tower zone, while cooling is uniquely enabled by circular cooling coils that balance cooling capacity uniformly in each individual zone.

#### Highest industry cooling capacity

Modern breeds generate more metabolic heat now than in the past – and detailed research to forecast future developments has enabled Pas Reform to calculate cooling capacities not only for today's breeds, but also for their offspring in twenty years from

- Fully sealed cabinet, for optimum control of temperature, humidity and airflow
- Unique 'circular cooling system™' per incubator fan tower delivers precision cooling
- Independent turning mechanisms per individual trolley
- Simultaneous humidity and CO<sub>2</sub> control (Adaptive Metabolic Feedback™) for optimised weight loss patterns
- ESM™ Energy Saving Module™, for fully programmable incubator fan RPMs
- Energy efficient, IP65, frequency controlled direct drive motors

now. SmartSetPro™ has the highest cooling capacity of any incubator in the industry, based on double circular cooling coils per fan tower zone.

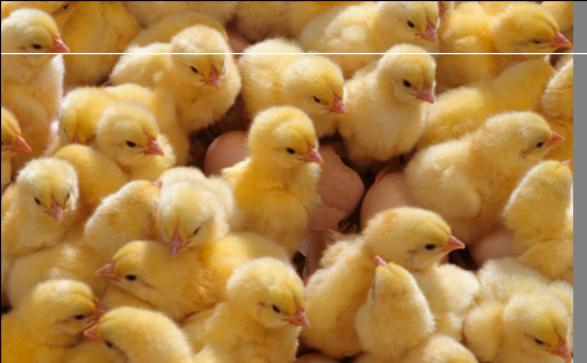
#### Turning in line with airflow, set points per fan tower zone

To achieve homogeneous temperature distribution throughout the machine, SmartSetPro™ has a double fan blade per fan tower zone, to ensure that the mixing profile is optimised throughout the incubator. Incubator trolleys are individually turned by a pneumatic piston, in line with the airflow produced by the incubator's fan tower. Fan blade design combined with accurate trolley positioning in the incubator achieves counter flow air movement in the cabinet, for superior temperature distribution in the entire incubator, whether it holds 8 or 24 trolleys.

#### Optimised weight loss patterns through simultaneous humidity and CO<sub>2</sub> control (Adaptive Metabolic Feedback™)

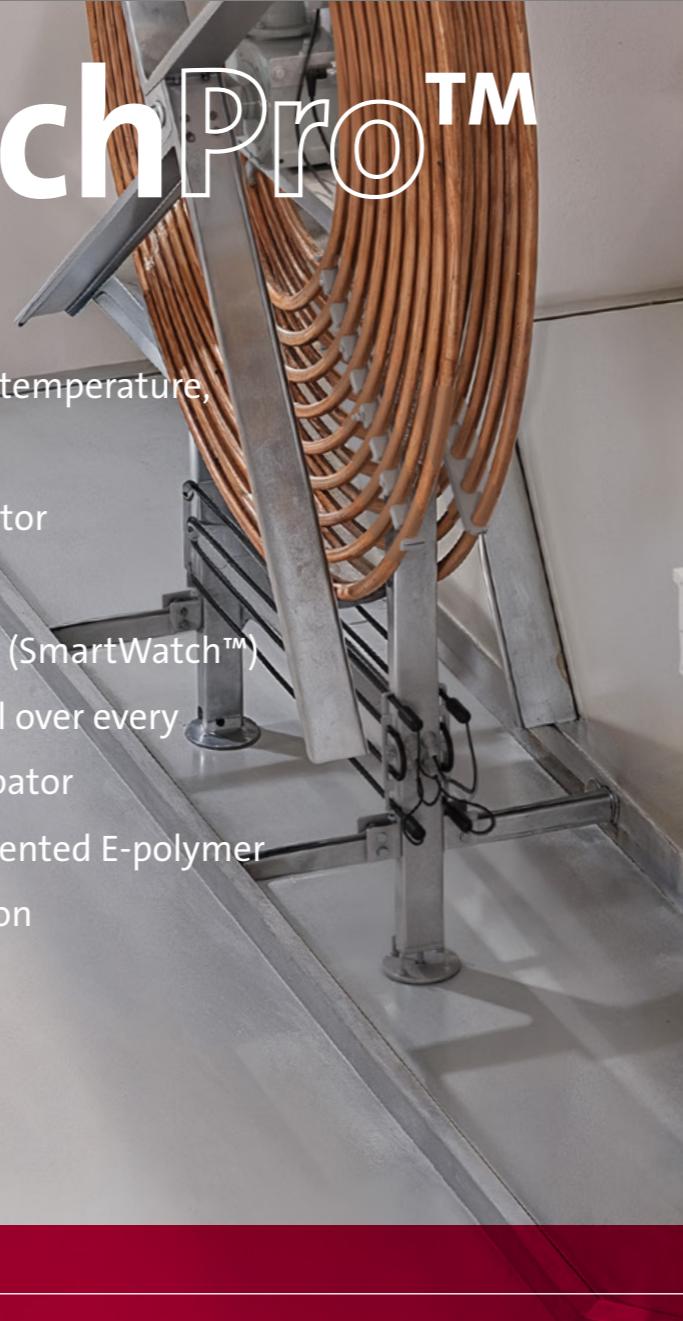
In a single stage incubation environment, achieving the correct weight loss profile for each hatching egg is critical to producing maximum numbers of the best quality day old chicks.

SmartSetPro™ incubators provide the active, simultaneous measurement and control of humidity and CO<sub>2</sub> during incubation. Based on the Adaptive Metabolic Feedback™ (AMF™) principle developed by Pas Reform Academy, this ensures the accurate replication of predetermined breed or flock specific weight loss patterns.



# SmartHatchPro™ NF Series

- Fully sealed cabinet, for optimum control of temperature, humidity and airflow
- Unique 'circular cooling system™' per incubator fan tower delivers precision cooling.
- Automated, CO<sub>2</sub>-controlled hatching system (SmartWatch™)
- SmartTouch™ user interface, for total control over every function and setting in each individual incubator
- Robust, easy-to-clean construction, with patented E-polymer coated cooling coils also available as an option



SmartHatchPro™ is a fully-automated hatching system that delivers accurately regulated temperature, humidity and ventilation: an exemplary hatcher for high day old chick uniformity, with no need for human intervention.

#### **Circular cooling system™**

With a deep understanding of the impact that metabolic heat production has on the growing embryo, Pas Reform has calculated SmartHatchPro's™ cooling capacities for today's breeds and also for projected breed requirements in twenty years from now. SmartHatchPro™ incorporates double coil 'circular cooling systems™' per hatcher fan tower zone. The circuits are fully integrated with robust, double fans on either side of the cooling coils, to deliver uniform cooling and temperature distribution throughout the cabinet.



#### **Automated hatching system**

Fully automated processes deliver greater accuracy. SmartWatch™ monitors and adjusts the hatching process automatically, from the day of transfer through to the hatching of the last chicks, eliminating any need for human intervention. Field trials prove that the systematic measurement and control of temperature, humidity and CO<sub>2</sub> production, combined with the use of current and historical data to adjust the hatcher environment automatically, consistently produces high uniformity in every hatch cycle.

#### **Hygiene**

SmartHatchPro™ is constructed of high quality, 'food-safe' anodized aluminium profiles and polystyrene panels. Its robust cabinets are resistant to strong disinfectants and corrosion and extremely durable. The absence of closed air ducts on top of the machine improves hygiene and sanitation.



# SmartTouch™

- Highly intuitive 10.4 inch full colour SmartTouch™ user interface
- Pre-heating function with delayed start function
- Individual PID control per fan tower for precise temperature control
- Fully adjustable turning programmes
- Language independent



SmartTouch™ delivers total control over every function and setting within each, individual incubator. From humidity and CO<sub>2</sub> levels and the position of air inlet valves, to individual operating parameters – temperature, heating, cooling, ventilation and turning – incubation programming can be fully customised to meet the specific needs of different breed-types, ages and batches of hatching eggs. Ergonomic design and the use of clear, full colour LCD displays and icons, allow SmartTouch™ to be configured quickly and simply.

#### Pre-heat function

Achieving consistently high levels of day old chick uniformity requires a synchronised start to every incubation cycle. It is critical that hatching eggs are heated quickly and uniformly once placed in the setter – and SmartTouch™ enables the full programming of pre-heating time, temperature and ventilation, to further reduce the time needed to reach a specific set point from start up.

#### New PID control combined with set points per fan tower zone

SmartTouch™ incorporates the latest version of PID – Proportional Integral Derivative – control, which enables the hatchery to optimise incubation set points, replicating near natural levels to minimise overshoots. The new PID control is adjustable, with separate temperature set points for each incubator fan tower.

#### Adjustable turning programmes

With a deep understanding of embryology, Pas Reform has investigated many different incubation programmes and modes, with studies revealing the benefits of different turning principles during incubation. SmartTouch™ reflects that understanding and now offers unrivalled flexibility for adjusting turning programmes as and when required, including frequency of turning, 2 auto-turning positions and start/stop timing.



# SmartCenterPro™

- Fully interactive, hatchery-specific floor plan
- ‘Zoom the room’ function for detailed operating parameters
- Monitor and control incubation settings
- Climate reports and hatch windows charted in easy-to-read graphs
- Cycle report, containing batch specific traceability, chick uniformity, setter and hatcher climate, hatchery climate and alarm data
- Remote diagnostics, with full access to Pas Reform Academy

The SmartCenterPro™ hatchery information system delivers precise, consistent process control through every level of hatchery operations. Incubation, climate control and hatchery automation systems can be fully optimised, seamlessly connected and data enabled. Every egg-to-chick journey and hatchery process, from the receipt of hatching eggs to sending the day old chicks to the farm, is captured in a unique and detailed cycle report.

## Hatchery Overview

A fully interactive floor plan, customised to the individual hatchery, shows current status in every area of operations in a single screen view. Essential functions and parameters for each incubator, climate control and hatchery automation system connected to SmartCenterPro™ can be accessed and managed from this main overview screen.

## Hatchery Management

A detailed database compiled by Pas Reform Academy is included with SmartCenterPro™, ready-populated with default incubation profiles for layer, broiler, duck or turkey eggs. From this database, unlimited numbers of breed-, age- and storage specific incubation profiles can be added and tailored to specific local circumstances and experience.

## Hatchery Analysis

Powerful, simple-to-use data analysis tools make light work of optimising performance while building a detailed historical database that charts every process and event in day to day operations. Integrated data from incubation, climate control and hatchery automation systems produces a unique and detailed ‘cycle report’ for every hatch cycle, which is easily exported in Excel format.

# SmartSetPro™

NF Series

## Technical specifications

Type	SmartSetPro™ NF 8	SmartSetPro™ NF 12	SmartSetPro™ NF 18	SmartSetPro™ NF 24
Capacity hen eggs (54 egg tray / 16 trolley)	41,472	62,208	93,312	124,416
Capacity hen eggs (54 egg tray / 17 trolley)	44,064	66,096	99,144	132,192
Capacity hen eggs (165 egg tray / 16 trolley)	42,240	63,360	95,040	126,720
Capacity hen eggs (165 egg tray / 17 trolley)	44,880	67,320	100,980	134,640
Capacity hen eggs (168 egg tray / 16 trolley) *	43,008	64,512	96,768	129,024
Capacity hen eggs (168 egg tray / 17 trolley) *	45,696	68,544	102,816	137,088
Width (mm)	3390			
Width (inch)	133.5			
Width side panel for standalone incubator (mm)	+ 50.8			
Width side panel for standalone incubator (inch)	+ 2.0			
Height (+ height of controlbox) (mm)	2321 (+ 690)			
Height (+ height of controlbox) (inch)	91.4 (+27.2)			
Depth (+ door handle) (mm)	3923 (+ 76)	4733 (+ 76)	6894 (+ 76)	9053 (+ 76)
Depth (+ door handle) (inch)	154.4 (+ 3.0)	186.3 (+ 3.0)	271.4 (+ 3.0)	356.4 (+ 3.0)
Number of setter trolleys	8	12	18	24
Dimensions (LxWxH) setter trolley (165 egg tray)	1249,2 x 711,2 x 2067,4 mm / 49.182 x 28.0 x 81.394 inch			
Dimensions (LxWxH) setter trolley (168 egg tray)	1235 x 711 x 2108 mm / 48.622 x 27.992 x 82.992 inch			
Modular design	Heating, cooling, humidification (optional) and ventilation systems in each fan tower zone			
Heating	Electrical heating per fan tower			
Cooling	Water cooling system with coil circular cooling system™ per fan tower zone			
Humidification (optional)	Pressurised Air + Water fogging nozzle per fan tower zone			
Ventilation	Double blade fan system per incubator fan tower; Gasketed intake and exhaust vents for totally sealed machine and controlled ventilation rates			
Turning	Individual air piston on each incubator trolley			
Set points per zone	Separate temperature set points for each fan tower zone			
Incubator control	SmartTouch™ user interface			
Display	High-contrast, 10.4 inch colour LCD screen with Projective Capacitive Touch screen technology (PCT)			
Embryonic reference	Detailed Pas Reform Academy info on the current status of embryonic development			
Performance testing module	To run a performance check on incubators before starting a new incubation cycle			
Pre-heating module	Full programming for pre-heating time, temperature and ventilation			
Turning programmes	Fully adjustable turning programmes, frequency of turning, start/stop timing, 2-3 auto-turning positions			
SmartTransfer™ module	Provides programmable turning intervals during egg transfer			
AMF™ (optional)	Adaptive Metabolic Feedback™, with high precision humidity and CO <sub>2</sub> control			
ESM™ (optional)	Energy Saving Module, for fully programmable RPM of the fans			
SmartCenterPro™ (optional)	Hatchery Information System			
Housing	Fully sealed cabinet; robust, easy-to-clean construction with mainly stainless steel structural support and railings; seamless 'Hotmelt' housing with maximum insulation value; 3-lock door system, includes solid hinges, airtight sealing rubbers and solid door handles			

\* The 168-egg tray version is also compatible with 42-egg and 84-egg trays, with final available configurations subject to technical evaluation due to the wide variety of tray designs (including stackable and non-stackable options).

# SmartHatchPro™

NF Series

## Technical specifications

Type	SmartHatchPro™ NF 6	SmartHatchPro™ NF 8
Hatcher basket 165		
Capacity hen eggs (16 trolley)	31,680	42,240
Capacity hen eggs (17 trolley)	33,660	44,880
Hatcher basket 168		
Capacity hen eggs (16 trolley)	32,256	43,008
Capacity hen eggs (17 trolley)	34,272	45,696
Width (mm)	3390	
Width (inch)	133.5	
Width side panel for standalone incubator (mm)	+ 50.8	
Width side panel for standalone incubator (inch)	+ 2.0	
Height (+ height of controlbox) (mm)	2321 (+ 690)	
Height (+ height of controlbox) (inch)	91.4 (+ 27.2)	
Depth (+ door handle + air outlet) (mm)	3043 (+ 76 + 232)	3923 (+ 76 + 232)
Depth (+ door handle + air outlet) (inch)	119.8 (+ 3.0 + 9.1)	154.4 (+ 3.0 + 9.1)
Number of hatcher dollys	6	8
Modular design	Heating, cooling, humidification (optional) and ventilation systems in each fan tower zone	
Heating	Electrical heating per fan tower	
Cooling	Water cooling system with double coil circular cooling system™ per fan tower zone	
Humidification (optional)	Pressurised Air + Water fogging nozzle	
Incubator control	SmartTouch™ user interface	
Display	High-contrast, 10.4 inch colour LCD screen with Projective Capacitive Touch screen technology (PCT)	
Embryonic reference	Detailed Pas Reform Academy info on the current status of embryonic development	
Performance testing module	To run a performance check on hatchers before starting a new hatch cycle	
SmartWatch™ (optional)	Hatch window module, with high precision humidity and CO <sub>2</sub> control	
SmartCenterPro™ (optional)	Hatchery Information System	
Housing	Fully sealed cabinet; robust, easy-to-clean construction with mainly stainless steel structural support and railings; seamless 'Hotmelt' housing with maximum insulation value; 3-lock door system, includes solid hinges, airtight sealing rubbers and solid door handles	

Consult with your salesperson regarding the availability and compatibility of our incubation equipment for your waterfowl and gamebird needs.



SmartSetPro™ NF

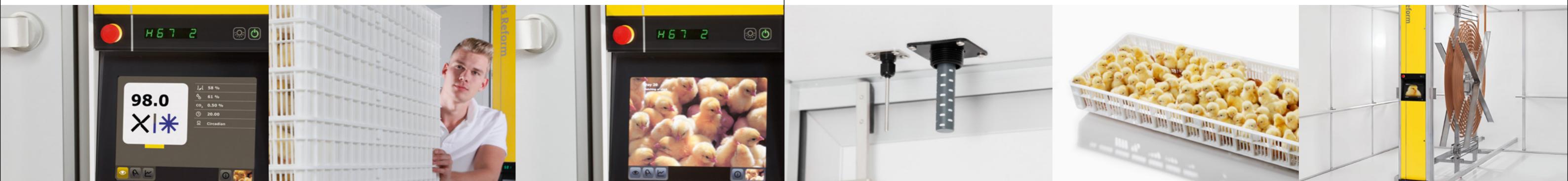
SmartTouch™ human interface

Double coil circular cooling system™ per fan tower zone

Adaptive Metabolic Feedback™ software

Fully sealed cabinet

High-contrast, 10.4 inch LCD display



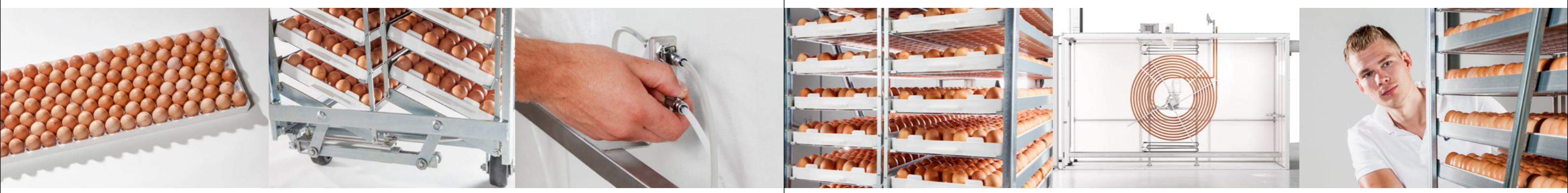
Highly intuitive user interface

SmartHatchPro™ NF

SmartWatch™ hatch window module

Adaptive Metabolic Feedback™

Robust, easy-to-clean construction



Individual air piston on each incubator trolley

Independent turning mechanisms per individual trolley



Total hatchery control via SmartCenterPro™

Robust, ergonomic design

Backup from Pas Reform Academy

Projective Capacitive Touch screen technology

Total hatchery control via SmartCenterPro™

Trolley with ergonomically designed handle bar



Electrical heating per fan tower

Gasketed intake and exhaust vents

Independent turning mechanisms per individual trolley

3-lock, airtight door system

## Royal Pas Reform

Royal Pas Reform is an international company, which has specialised in the development of integrated hatchery solutions for the poultry sector since 1919.

The company has earned its position as one of the world's leading hatchery equipment manufacturers, through decades of research into the biological and physiological aspects of embryo development, combined with a thorough understanding of all aspects of the poultry production chain - and a dedicated focus on the future.



**Royal Pas Reform**

Integrated Hatchery Solutions

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